

# SIGMA SAILADVANCE™ NX

## DESCRIPTION

Low friction, self lubricating, ultra linear SPC antifouling based on premium hydrolyzable zinc methacrylate binder composition

## PRINCIPAL CHARACTERISTICS

- Designed for ocean going vessel types and operations
- Unique ultra linear polishing rate that gives optimal protection in accordance with the specified dry film thickness for the operation and activity
- Minimal leach layer build-up results in constant surface activity and consistent biocide release for predictable performance up to 90 months
- Low friction properties from lubricating engineered oils suppressing turbulent flow
- Extended idle day protection through 2 mechanisms: an ultra-strong tri-biocide package and the release effect of engineered oils (CSP)
- High volume solids for efficient application
- Suitable for application at New Build and Dry Dockings
- Based on PPG patented technology

## BASIC DATA AT 20°C (68°F)

Data for product	
Number of components	One
Mass density	1.7 kg/l (14.0 lb/US gal)
Volume solids	56 ± 2%
VOC (Supplied)	max. 435.0 g/l (approx. 3.6 lb/US gal)
Recommended dry film thickness	75 - 160 µm (3.0 - 6.3 mils) depending on system
Theoretical spreading rate	3.7 m <sup>2</sup> /l for 150 µm (150 ft <sup>2</sup> /US gal for 6.0 mils)
Dry to touch	1 hour
Overcoating Interval	Minimum: 6 hours
Shelf life	At least 12 months when stored cool and dry

Notes:

- See ADDITIONAL DATA – Spreading rate and film thickness
- See ADDITIONAL DATA – Overcoating intervals

## RECOMMENDED SUBSTRATE CONDITIONS AND TEMPERATURES

### Substrate conditions

- Previous coat must be sound, dry and free from any contamination
- Suitable high performance anticorrosive
- For the epoxy anticorrosive system SIGMACOVER 555 is advised

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## **Substrate temperature and application conditions**

- Substrate temperature during application should be at least 3°C (5°F) above dew point

## **INSTRUCTIONS FOR USE**

- The paint should be stirred well before use, preferably by means of a mechanical mixer, to ensure homogeneity

### **Airless spray**

#### **Recommended thinner**

THINNER 21-06

#### **Volume of thinner**

0 - 3%, depending on required thickness and application conditions

#### **Nozzle orifice**

Approx. 0.53 – 0.69 mm (0.021 – 0.027 in)

#### **Nozzle pressure**

12.0 - 15.0 MPa (approx. 120 - 150 bar; 1741 - 2176 p.s.i.)

### **Brush/roller**

- Only for touch-up and spot repair

#### **Recommended thinner**

THINNER 21-06

#### **Volume of thinner**

0 - 3%

## **ADDITIONAL DATA**

<b>Spreading rate and film thickness</b>	
<b>DFT</b>	<b>Theoretical spreading rate</b>
75 µm (3.0 mils)	7.6 m <sup>2</sup> /l (299 ft <sup>2</sup> /US gal)
100 µm (4.0 mils)	5.5 m <sup>2</sup> /l (225 ft <sup>2</sup> /US gal)
150 µm (6.0 mils)	3.7 m <sup>2</sup> /l (150 ft <sup>2</sup> /US gal)



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Overcoating interval for DFT up to 150 µm (6.0 mils)							
Overcoating with...	Interval	-5°C (23°F)	0°C (32°F)	5°C (41°F)	10°C (50°F)	20°C (68°F)	30°C (86°F)
itself	Minimum	24 hours	18 hours	12 hours	10 hours	6 hours	4 hours
	Refloating - Minimum	36 hours	30 hours	24 hours	18 hours	12 hours	9 hours

Notes:

- Longer drying times may be necessary at higher DFT and under unfavorable atmospheric conditions
- Above table is a fair indication for normal application conditions. Please contact your PPG representative for data at much lower and higher DFT conditions

### SAFETY PRECAUTIONS

- For paint and recommended thinners see INFORMATION SHEETS 1430, 1431 and relevant Material Safety Data Sheets
- This is a solvent-borne paint and care should be taken to avoid inhalation of spray mist or vapor, as well as contact between the wet paint and exposed skin or eyes

### WORLDWIDE AVAILABILITY

It is always the aim of PPG Protective & Marine Coatings to supply the same product on a worldwide basis. However, slight modification of the product is sometimes necessary to comply with local or national rules/circumstances. Under these circumstances an alternative product data sheet is used.

### REFERENCES

- Information sheet | Explanation of product data sheets

### WARRANTY

PPG warrants (i) its title to the product, (ii) that the quality of the product conforms to PPG's specifications for such product in effect at the time of manufacture and (iii) that the product shall be delivered free of the rightful claim of any third person for infringement of any U.S. patent covering the product. THESE ARE THE ONLY WARRANTIES THAT PPG MAKES AND ALL OTHER EXPRESS OR IMPLIED WARRANTIES, UNDER STATUTE OR ARISING OTHERWISE IN LAW, FROM A COURSE OF DEALING OR USAGE OF TRADE, INCLUDING WITHOUT LIMITATION, ANY OTHER WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE OR USE, ARE DISCLAIMED BY PPG. Any claim under this warranty must be made by Buyer to PPG in writing within five (5) days of Buyer's discovery of the claimed defect, but in no event later than the expiration of the applicable shelf life of the product, or one year from the date of the delivery of the product to the Buyer, whichever is earlier. Buyer's failure to notify PPG of such non-conformance as required herein shall bar Buyer from recovery under this warranty.

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## AVAILABILITY OF PACKAGING

Depending on specific country of application the following versions are available:

Article code	Color	Reference
436591	Redbrown	2008002200
436590	Brown	2000002200
444630	Redbrown	200800KR2150
444629	Brown	200000KR2150

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